

Name: _____

**CHE323/384 Chemical Engineering for Micro- and Nanofabrication
Fall, 2013, Chris A. Mack**

Practice Exam #1

closed book, closed notes, one formula sheet, calculators allowed

Definitions: Please provide short (one to two sentence) definitions of the following terms. DO NOT use any equations. Make all definitions in words. (2 pt each)

1) p-channel transistor

2) Space-charge region

3) Substitutional impurity

4) Transverse straggle

Questions: Please provide short (one to two sentence) answers to the following questions. DO NOT use any equations. Make all answers in words. (6 pts each)

1) Why is a vertical furnace preferred over a horizontal furnace?

2) Why do (111) silicon wafers thermally oxidize faster than (100) wafers?

Problems: Show all work. State all assumptions clearly.

1. (25 pts) A 600 nm oxide is required on a (100) silicon wafer, and it has been decided that thermal oxidation in wet (640 torr) oxygen at 1100 °C is the best approach. With an initial oxide of 80 nm already on the wafer, how long should the oxidation be done?

2. (35 points) We use a thick oxide as an implant mask for a 120 keV implant of phosphorous using a dose of $1 \times 10^{13} \text{ cm}^{-2}$. If the allowed dopant concentration at the bottom of the oxide is $2 \times 10^{15} \text{ cm}^{-3}$, how thick must the oxide mask be? Assume the implant properties of SiO_2 are the same as silicon.

3. (20 points) We wish to make a $500\ \Omega$ resistor in silicon by making a bar at the top surface of the wafer that is $2\ \mu\text{m}$ long, $0.5\ \mu\text{m}$ wide, and penetrates $0.2\ \mu\text{m}$ into the wafer. The wafer is p-type, with a background doping of $1 \times 10^{17}\ \text{cm}^{-3}$. How must this bar region be doped in order to achieve the desired resistance?