

**CHE323/384 Chemical Processes for Micro- and Nanofabrication**  
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Homework #5

1. Arsenic is implanted into Si (with a  $7^\circ$  tilt) at an energy of 125keV. The dose is  $2 \times 10^{14} / \text{cm}^2$ . What is the peak dopant concentration produced?
2. We are designing an implant step which will implant phosphorus ions through 50 nm of  $\text{SiO}_2$  into an underlying silicon substrate such that the peak concentration in the substrate is  $1 \times 10^{17} \text{cm}^{-3}$  and the concentration at the  $\text{SiO}_2/\text{Si}$  interface is  $1 \times 10^{16} \text{cm}^{-3}$ . What energy and dose would you use to achieve these conditions? Assume that the stopping power of  $\text{SiO}_2$  is the same as that of silicon. Neglect channeling effects.
3. We wish to determine the thickness of a mask needed to reduce the peak concentration of that implant in the mask by a factor of 10,000 at the mask/substrate boundary. Provide an equation in terms of the projected range and the straggle of the implant profile in the mask material.
4. Campbell textbook, Chapter 5, problem 2.